## 20. DEFROST OPERATION CONTROL

## (1). CONDITION OF STARTING THE DEFROST OPERATION

The defrost operation starts when the outdoor heat exchanger temperature sensor detects the temperature lower than the values shown in Table 13.

(Table 13: Condition of starting Defrost Operation)

| 1 <sup>ST</sup> time defrosting<br>after starting<br>operation |           | Compressor operating time |                  |                       |               |  |
|--|-----------|---------------------------|------------------|-----------------------|---------------|--|
|  |           | Less than 20 minutes      | 20 to 60 minutes | 60 minutes to 4 hours | After 4 hours |  |
|  | AWYZ14LBC | Does not operate          | -9°C             | -5°C                  | -3°C          |  |
|  | AWYZ18LBC |                           | -9°C             | -5°C                  | -3°C          |  |

| Defrosting after 2 nd        |           | Compressor operating time |                          |  |               |  |
|------------------------------|-----------|---------------------------|--------------------------|--|---------------|--|
| time upon starting operation |           | Less than 35 minutes      | 35 minutes to<br>4 hours |  | After 4 hours |  |
|                              | AWYZ14LBC | Does not operate          | -6°C                     |  | -3°C          |  |
|                              | AWYZ18LBC |                           | -6°C                     |  | -3°C          |  |

## (2). CONDITION OF THE DEFROST OPERATION COMPLETION

Defrost operation is released when the conditions become as shown in Table 14.

(Table 14: Defrost Release Condition)

|              | Release Condition   |  |  |  |  |
|--------------|---|--|--|--|--|
| AWYZ14/18LBC | Outdoor heat exchanger temperature sensor value is higher than 10°C or Compressor operation time has passed 15 minutes. |  |  |  |  |

## **Defrost Flow Chart**

The defrosting shall proceed by the integrating operation time and outdoor heat exchanger temperature as follows.

