

B&G Ultrasonic Speed Sensor

Installation and User Manual

ULTRASONIC SPEED SENSOR

Certification



Warnings and Precautions Warning:

This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference, the user is encouraged to try to correct the interference by relocating the equipment or connecting the equipment to a different circuit. Consult an authorised dealer or other qualified technician for additional help if these remedies do not correct the problem.

This device meets the requirements for CFR47 Part 15 of the FCC limits for Class B equipment.

The Ultrasonic Speed Sensor meets the standards set out in European Standard EN 60945: 1997 IEC 945: 1996 for maritime navigation and radiocommunication equipment and systems.

The Ultrasonic Speed Sensor system contains no user-serviceable parts. Only an authorised service centre should be used to make repairs. Unauthorised repairs or modifications will void your warranty.

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Contents

Para	Pag	јe
1.1	INTRODUCTION	. 4
1.2	FEATURES	. 4
1.3	COMPATIBILITY	. 4
1.4	OPERATION	. 5
1.5	SETUP	. 6
1.6	SPECIFICATIONS	. 6
1.7	INSTALLING THE ULTRASONIC SPEED SENSOR JUNCTION BOX	7
	JUNCTION BOX ELECTRICAL CONNECTIONS	
1.9	INSTALLATION	10
1.9. 1.9. 1.9.	2 CORED FIBREGLASS HULL	11
1.10	MAINTENANCE	14

1.1 Introduction

The Ultrasonic Speed Sensor offers highly accurate boat speed measurement with a minimum of maintenance due to not having any moving parts. The Ultrasonic Speed Sensor uses ultrasonic pulses to obtain echoes from particles in the water. If the sensor loses contact with the water, or is positioned in a flow of highly aerated water, it will lose its signal and register an incorrect speed measurement. Once good water contact is re-established, boat speed is recovered instantly. The Ultrasonic Speed Sensor is unsuitable for use with high speed 'stepped hull' type boats that induce airflow under the hulls.

Before you begin using the Ultrasonic Speed Sensor, please take the time to read this manual to help you achieve the full potential of your system.

1.2 Features

- No moving parts
- Highly responsive speed measurement
- Highly accurate from 0.1 to 60 knots
- Negligible drag
- Full retrofit with post 1997 'paddlewheel' type speed installations

1.3 Compatibility

The Ultrasonic Speed Sensor requires integration with one of the following systems:

- Hydra
- Hercules
- HS2000

Note: dependent upon the age of your system, the software may need to be upgraded. Refer to your National Distributor for more information.

1.4 Operation

The Ultrasonic Speed Sensor uses ultrasonic pulses to collect echoes from small particles in the water as they pass under the two transducers embedded in the unit (refer to figure 1.1).

These transducers monitor the particles in their respective beams. As the boat travels through the water, both transducers 'view' the same stream of particles. Because it takes time for the particles to travel between the two transducers, the aft transducer detects the particles later than does the forward transducer. By measuring this time lapse, the instrument processor is able to calculate the speed of the boat through the water.

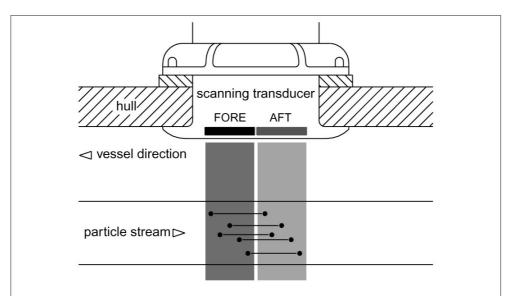


Figure 1.1 - Monitoring particles in the water

1.5 Setup

The setup and calibration procedure for the Ultrasonic Speed Sensor is identical to the procedure for calibrating a paddlewheel speed sensor as explained in the relevant section of your system User Manual.

1.6 Specifications

Ultrasonic frequency: 4.5MHz

Pulse repetition frequency: 5.7KHz (fixed)

Distance to particles: 8 to 13cm (3 to 5 inches)

Thru-hull diameter: 5.1cm (2 inches)
DC voltage supply: 10 to 15 Volts
Current: 155mA @ 12 VDC

Operating temperature range: 0°C to 40°C (32°F to 140°F)

Data update rate: 2Hz

Accuracy: $\pm (2\% + 0.1 \text{ knot})$

Minimum speed: 0.1 knot Maximum speed: 60 knots

Outputs: Simulated Hall cell

paddlewheel at 20,000 pulses per nautical mile (5.6Hz/knot)

Weight: 1.3Kg (2.8lbs)

Table 1.1 - Specifications

1.7 Installing the Ultrasonic Speed Sensor Junction Box

- 1. Select a suitable dry location ensuring adequate clearance from other equipment or structures.
- 2. Use a pencil or other marking device to locate the mounting holes.
- 3. Drill the mounting holes for the unit.
- 4. Using the self-tapping screws supplied, secure the junction box.

Note: The junction box must not be submerged. Install the unit with the cable entries facing downward to prevent water ingress.

1.8 Junction Box Electrical Connections

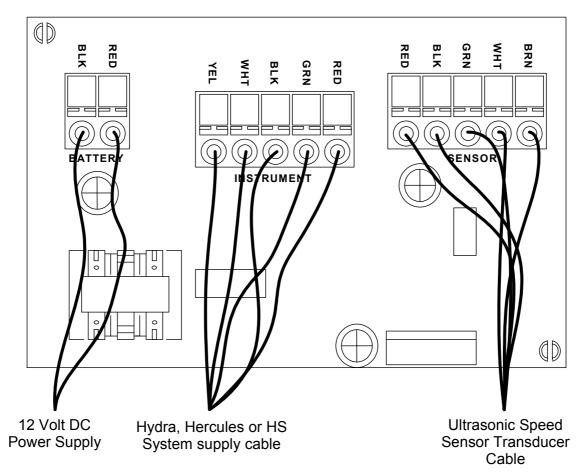


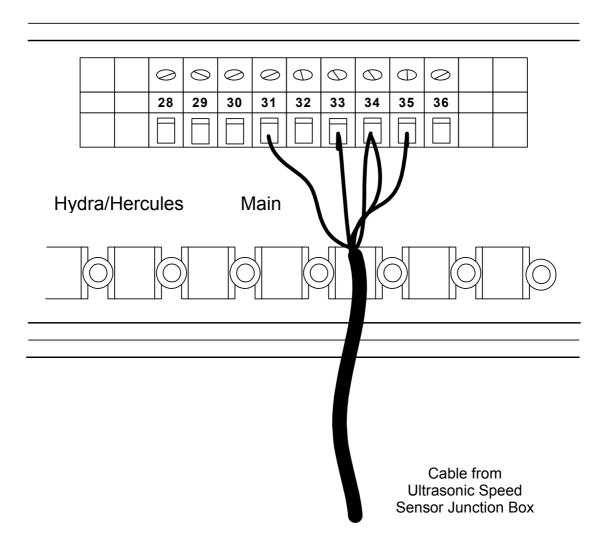
Figure 1.2 – Junction box electrical connections

NOTE: Trim all screens from the cables in the junction box to ensure that they do not make contact with each other or any other wire or component in the junction box.

Terminal	Function	Wire Colour			
SENSOR					
BRN	SEA TEMP. INPUT	Brown			
WHT	SEA TEMP. SUPPLY	White			
GRN	BOATSPEED INPUT	Green			
BLK	GROUND	Black			
RED	BOATSPEED SUPPLY	Red			
INSTRUMENT					
RED	BOATSPEED SUPPLY	Red			
GRN	BOATSPEED OUTPUT	Green			
BLK	GROUND	Black			
WHT	SEA TEMP. SUPPLY	White			
BRN	SEA TEMP. OUTPUT	Yellow			
BATTERY					
RED	10 – 15V DC	Red			
BLK	GROUND	Black			

Table 1.2 – Junction box wire functions

1.8.1 Ultrasonic Connections to Hydra/Hercules Processor



Note: All screened wires must have their screen attached to the clamp bar across the front case.

Figure 1.3 - Connections to Hydra/Hercules Processor

Terminal	Function	Wire Colour
31	BOATSPEED INPUT	Green
32	NO CONNECTION	
33	GROUND	Black
34	SEA TEMP./PADDLE SUPPLY	Red/White
35	SEA TEMP. INPUT	Yellow

Table 1.3 – Speed sensor wire functions (H-Series)

1.9 Installation

Select a suitable location on the boat's hull (refer to Figure 1). Clean the chosen area inside the hull using a mild household detergent or a weak solvent such as alcohol to remove traces of fuel, grease etc.

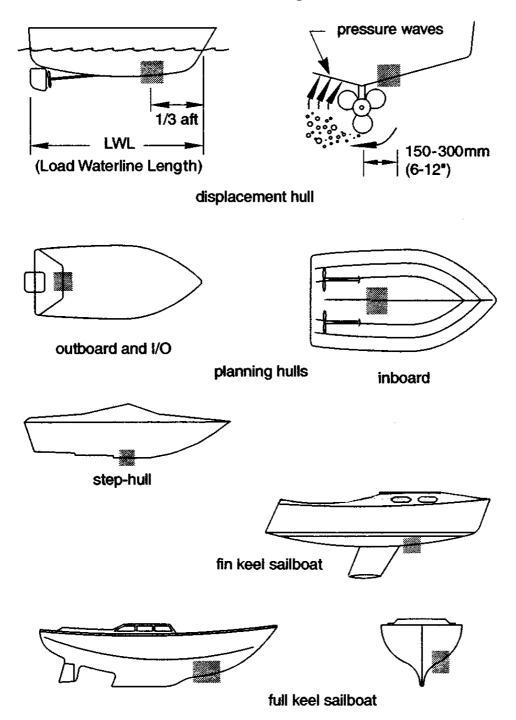


Figure 1.5 - Suitable locations for Thru-hull Sensor Mounting

1.9.1 Single Skin Hull

Drill a 3mm (1/8 inch) pilot hole from inside the hull. Using a 51mm (2 inch) hole saw cut a hole from the outside of the hull. Clean and sand the area around the hole to ensure that the sealant will adhere properly to the hull.

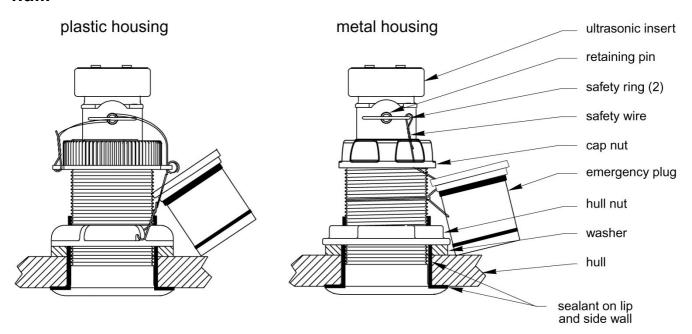


Figure 1.6 - Ultrasonic Speed Sensor Assembly

1.9.2 Cored Fibreglass Hull

Note: To install a thru-hull housing in a cored fibreglass hull, the core (wood or foam) must be sealed carefully, the core must be protected from water seepage, and the hull must be reinforced to prevent it crushing under the hull nut and allowing the housing to become loose.

Drill a 3mm (1/8 inch) pilot hole from inside the hull. Using a 51mm (2 inch) hole saw cut a hole from the outside of the hull through the outer skin only, (refer to figure 3). Using a 60mm (2 3/8 inch) hole saw from inside the hull, cut through the inner skin and most of the core. Apply only light pressure to the hole saw after the inner skin has been cut through as the core material can be very soft and too much force could result in damage to the outer skin.

Remove the plug of core material so that the inside of the outer skin and the inner core are fully exposed. Clean and sand the inner skin, core, and the outer skin around the hole.

There are two methods for preparing the hull to receive the housing:

- 1. Saturate layers of fibreglass cloth with a suitable resin and lay the cloth inside the hole to seal and strengthen the core, adding layers until the correct diameter is achieved.
- 2. Coat a cylinder of the correct diameter with wax and gently tap it into the hole in the outer skin. Fill the gap between the cylinder and the inner skin with casting epoxy. After the epoxy has set (refer to the manufacturer's instructions), remove the cylinder.

Clean and sand the area around the hole, inside and out, to ensure that the sealant will adhere properly to the hull.

Remove the cap nut, sensor insert, hull nut and washer (refer to figure 4). Apply a 2mm (1/16 inch) thick layer of marine sealant around the lip of the housing. Apply a layer of sealant up the sidewalls of the housing to approximately 6mm (1.4 inch) higher than the total thickness of the hull, washer and hull nut. This will ensure that sufficient sealant will remain in the threads to seal the hull and hold the nut securely in place.

From outside the hull, push the housing into the cut hole using a twisting motion; this will squeeze out the excess sealant.

From inside the hull, slide the washer over the housing. Fit the hull nut and tighten. If you are using a plastic housing, hand-tighten only on the hull nut, if you are using a bronze unit, tighten the hull nut using slip-joint pliers.

After tightening, remove excess sealant on the outside of the hull to ensure smooth water flow over the sensor.

Once the sealant has cured (refer to manufacture's instructions), inspect the Oring seals on the sensor insert. Lubricate the seals using silicone grease or petroleum jelly; slide the insert into the housing being sure to engage the key in the notch, (a careful pushing twisting motion will ensure engagement). Fit the cap nut and hand-tighten only.

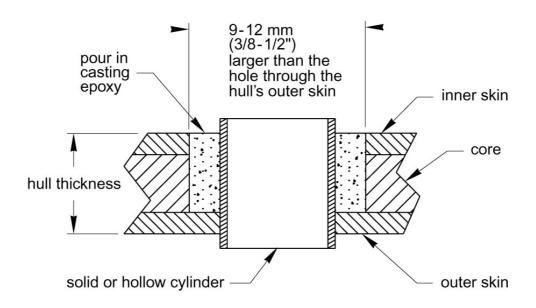


Figure 1.7 - Preparation of a Cored Fibreglass Hull

1.9.3 Attaching the safety wire

Plastic housing – Attach the wire to one eye of the hull nut. Twist the wire in a anti-clockwise direction and thread it through one of the eyes in the cap nut, then through the pull ring and the other eye of the cap nut, and finally through the opposite eye of the hull nut. Twist the wire onto itself to lock the assembly.

Bronze housing – Wrap one end of the locking wire around the housing and twist it together. Thread the other end up through the eyehole in the cap nut, loop the wire through the pull ring and twist it securely onto itself to lock the assembly.

Route the cables to the interface box being careful not to damage the insulation when passing through bulkheads etc. In order to reduce electrical interference, separate the sensor cables from electrical wiring and other sources of noise.

Immediately after putting the boat into the water, check the installation for signs of leakage. Note that small leaks may not be readily observed. It is advised that the boat is not left in the water for more than 3 hours before re-checking the installation for leaks.

If leakage is observed, remove the boat from the water and repeat the installation procedure.

1.10 Maintenance

The retractable sensor units are supplied with a blanking plug, which must be used when the Ultrasonic Speed transducer is removed for inspection, maintenance, replacement or storage.

Removing the Ultrasonic Speed transducer from the 'Flapper-Valve' housing:

Inspect and lubricate the O-ring seals on the blanking plug using silicone grease or petroleum jelly. Remove and discard the safety wire (Refer to Figure 1.6 on Page 1-9 of this manual). Remove the safety ring from one end of the retaining pin. Using the remaining safety ring, withdraw the retaining pin from the flapper-valve housing. Hold the blanking plug in one hand, with the other hand pull the transducer out of the flapper-valve housing and replace it with the blanking plug. Seat the blanking plug in place using a twisting motion until the key fits into the notch in the housing. With practice, only a small amount of water will enter the boat. Refit the retaining pin and safety ring.

Refitting the Ultrasonic Speed transducer is a reversal of the above procedure. Note: ensure that the key on the transducer is correctly located in the notch on the flapper-valve housing before fitting the retaining pin and pull ring. Secure the assembly as previously described with new locking wire.

Cleaning the Ultrasonic Speed transducer: Aquatic growth can accumulate rapidly on the transducer surface reducing performance. Clean the surface with a soft cloth and mild household detergent. If fouling is severe, use a stiff brush or a putty knife. Take care not to cause scratches on the transducer face. Wet sanding using fine grade wet/dry paper is permissible to remove stubborn deposits.

Antifouling paint: Surfaces exposed to salt water must be coated with antifouling paint (refer to figure 4), Use only water-based antifouling paint. Solvent-based paints must not be used. Solvent-based paints contain 'keytones' which may attack the plastic surfaces and damage the sensor. Reapply the antifouling paint every six months or at the start of each boating season.

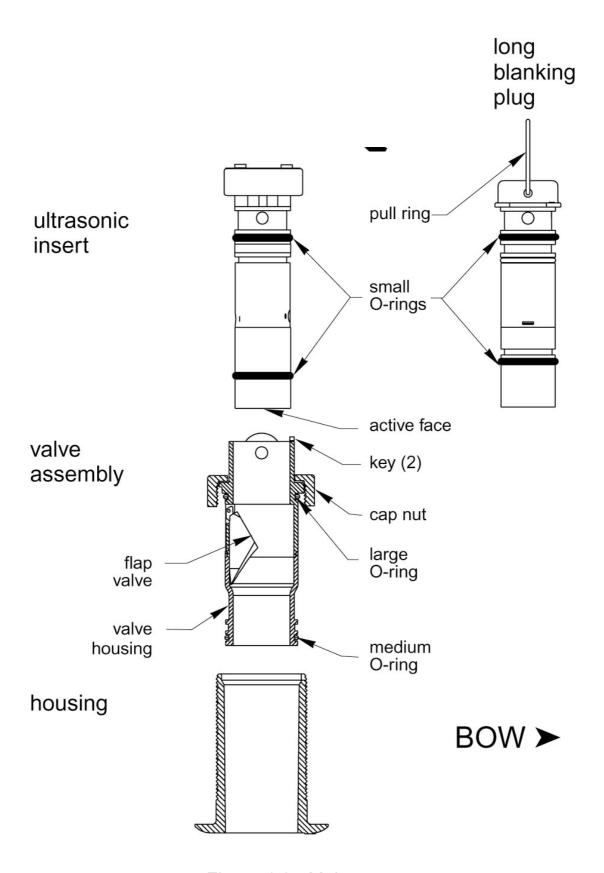


Figure 1.8 - Maintenance

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